

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0379.006

DVS ZERT GmbH hereby certifies that the welding company

**Kuyer Metaal BV
Gildenstraat 35
3861 RG Nijkerk
Netherlands**

fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL1
in the type of activity P, M**

in the range indicated in the annex.

validity: 2022-01-01 until 2022-12-31

Düsseldorf, 2021-12-20
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DEICHGRÄBER

signed on original

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22 23	t = 1.5 - 6 mm t = 3 - 30 mm	-
135	1.2 1.2/8, 8 3.2 8.1	t = 1.5 - 40 mm D ≥ 7 mm t = 3 - 12 mm t = 3 - 24 mm t = 3 - 10 mm	- - - - -
141	1.2 1.2/7.1, 1.2/8.1, 2.1/8.1 23 8.1 8.1	t = 1 - 12 mm D ≥ 7 mm t = 3 - 24 mm D ≥ 7 mm t = 1.5 - 12 mm t = 1 - 50 mm D ≥ 10 mm t = 3 - 10 mm	- - - - - - - -
21	1.2	t = 2 - 8 mm	-

Area of Application:

- New build of railway vehicles and their components
- Repair of railway vehicles and their components

Responsible welding coordinator(s):

Michael Blied, Level A (IWT)

born: 1984

1st deputy(ies) of the responsible welding coordinator(s):

Coenrad van Trier, Level A (IWT)

born: 1971

Others deputies:

Fredericus ter Mate, Level C
Hendrik van de Steeg, Level C

born: 1979

born: 1989

Remarks:

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Register no.:

DVSZERT/15085/CL1/379/17/3

ECWRV

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.